



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3207-11
Job Sheet 172802



Part No: D3207-11

Job Qty: 8 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/6/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV C SHEETS 2,10 IPP REV:A NEW ISSUE 12-03-23 JLM VERIFIED BY:EC IPP REV:B 12.05.10 per dwg rev.c DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		3/5/18	0.00	0.00	Start Up Waterjet		SC 18/03/08
100	Waterjet	8 pcs		3/5/18	0.00	0.77	Waterjet1		SC 18/03/08
110	QC	8 pcs		3/5/18	0.00	0.00	QC2 Waterjet-1		SC 18/03/08
120	QC	8 pcs		3/5/18	0.00	0.00	QC8-2		SC 18/03/08
130	Brake NC	8 pcs		3/5/18	0.00	1.83	Brake NC 1		9-89 DAS
140	QC	8 pcs		3/5/18	0.00	0.00	QC5		OCT 10 2018 68
150	HandFinish	8 pcs		3/5/18	0.00	0.29	HandFinish1		DR 18/10/10
155	QC	8 pcs		3/5/18	0.00	0.00	QC7-2		DR 18-10-10
160	Powdercoat	8 pcs		3/6/18	0.00	0.29	Powdercoat3		DR 18-10-10
170	QC	8 pcs		3/6/18	0.00	0.00	QC3		OCT 11 2018 68
180	Packaging	8 pcs		3/6/18	0.00	0.00	Packaging3-1	57024 6	OCT 11 2018 8-89
190	QC21-SA	8 Ea		3/6/18	0.00	0.00	QC21	9-89	OCT 15 2018

Part Op 100 - 1-Cut D3702-1 as per Dwg Dwg Rev: C Prog Rev: C 2-Deburr if necessary

Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Form as per dwg

140 - QC5- Inspect part completeness to step on W/O

150 - Chemical Conversion Coat per QSI005 4.1

155 - QC7-Inspect Chemical Conversion Coat

160 - Grey Sandtex (Ref 4.3.5.6) per QSI005 4.3 START TIME: 11:55 OVEN TEMPERATURE: 320°

FINISH TIME: 2:05

170 - QC3- Inspect Part Finish

180 - Identify as per dwg & Stock Location:

190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	1.2880 sf (.161 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.063	1	167	0

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Part: D3207 11

Job No: 172802

Serial No. 17202
Serial No/Batch: S049445
Revision:

Revision:
Inspector:

Date: 03/08/18

Part Specifications

Specifications could not be found.

Plex 2/21/18 4:23 PM Dart.Gagnon.Michelle

D 3 2 0 7 - 1 1
S 0 4 9 4 4 5

DART AEROSPACE LTD		Work Order:	172802
Description: Bracket		Part Number:	D3207-11
Inspection Dwg: 0207	Rev: C	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.28	+/- 0.030	0.282	1		VDC-9	
0.70	+/- 0.030	0.701	1			
0.84	+/- 0.030	0.843	1			
0.94	+/- 0.030	0.942	1			
1.62	+/- 0.030	1.621	1			
2.29	+/- 0.030	2.292	1			
2.94	+/- 0.030	2.943	1			
0.33	+/- 0.030	0.335	1			
1.08	+/- 0.030	1.082	1			
1.83	+/- 0.030	1.833	1			
2.16	+/- 0.030	2.161	1			
2.25	+/- 0.030	2.252	1			
3.58	+/- 0.030	3.582	1			
3.67	+/- 0.030	3.675	1			
6.07	+/- 0.030	6.073	1			
1.56	+/- 0.030	1.566	1			
2.39	+/- 0.030	2.396	1			
2.916	+/- 0.010	2.916	1			
3.44	+/- 0.030	3.442	1			
4.27	+/- 0.030	4.275	1			
1.41	+/- 0.030	1.411	1			
0.063	+/- 0.010	0.062	1			
0.443	+ 0.006 -0.001	0.444	1			
0.129	+ 0.005 -0.001	0.130	1			

Measured by: SC	Checked by: 38	QC Inspector:
Date: 18/03/08	Date: MAR 09 2018	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	